



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-2-1
Job Sheet 170549



Part No: RBW109-3101-58-2-1

Job Qty: 6 ea

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/30/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	6 pcs		1/31/18	0.00	6.00	Small Fab-9		MLL DAS
110	QC	6 pcs		1/31/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		1/31/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-SA	6 Ea		1/31/18	0.00	0.00	QC21		DAS JUL 0 5 2018

Part Op 100 - 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle
Descriptions: -LOCTITE CLEAR EPOXY M 504415 EXP: 3/19 ***8hr. cure time*** Start time 1:00pm End
time 7:30 am 5 July
130 - IDENTIFY AND STOCK DP460 (3M) MLL JULY 4/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-2-3 102	Hammer Head	6 Ea (1 ea)	90-Start up Operation	5077447
RBW109-3101-58-2-5 102	Shaft	6 Ea (1 ea)	90-Start up Operation	5032975
RBW109-3101-58-2-7 102	Handle	6 Ea (1 ea)	90-Start up Operation 2x 5036130 4x 5036126	

Part Specifications

Specifications could not be found.

Plex 1/17/18 10:40 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S089084



Part: RBW109-3101-58-2-1

Job No: 170549

Serial No/Batch: S089084

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/04/18

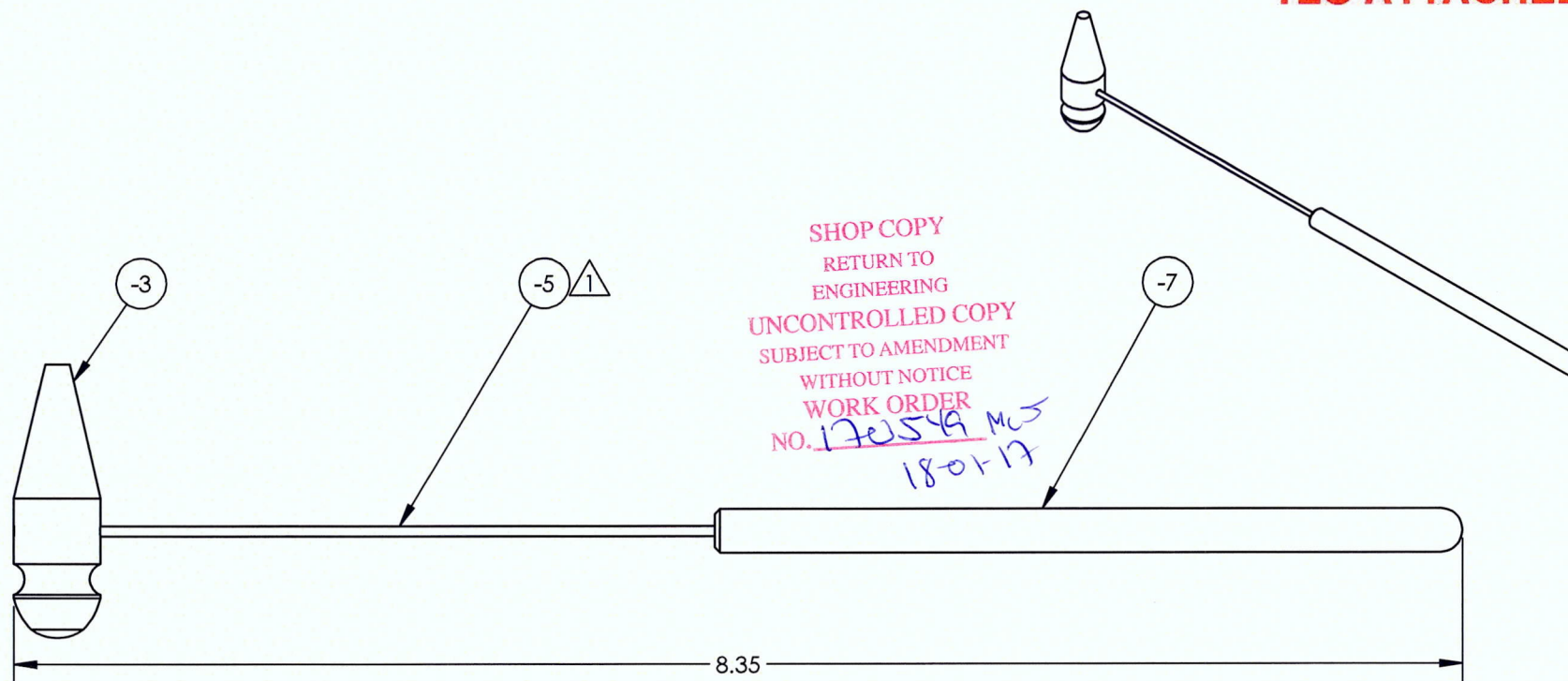
240
35
87-2

240
15
87-2

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0246	-1 CH'D SHEET TOLERANCE WAS $\pm .005/\pm .01/\pm .1$ IS $\pm .010/\pm .03/\pm .1$.	12/2/2016	SM
				JAG

TEO ATTACHED



NOTES:

- 1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

(-1)
HAMMER, ALUMINUM

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-1	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.010 FRACTIONS $\pm$ 1/8 .XX $\pm$.03 ANGLES $\pm$ 1° .X $\pm$.1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015
SHEET 2 OF 5	



ENGINEERING ORDER # TEO17-641

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. RBW109-3101-58-2

REV: 3

EFF.: NEXT ORDER

CHANGE CATEGORY

TITLE: HAMMER, ALUMINIUM, BLADE CORROSION AND VOIDS DETECTION

☐ MAJOR ☒ MINOR

DATE 17.09.07

APPROVED: WM 10/09/2017

MFG: APPR.: DP 09/27/2017

CHECKED: SAC 09/26/2017

DRAWN: VM 09/26/2017

TRANSACTION CODE (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: EPOXY DETAILS MISSING

COPYRIGHT © 2017 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE
USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
FROM DART AEROSPACE LTD.

WAS : PART# RBW109-3101-58-2-1 CALLED : EPOXY (IN NOTES)
IS : PART# RBW109-3101-58-2-1 CALLED : LOCTITE CLEAR MULTIPURPOSE EPOXY

DOCUMENTS EFFECTED: ☐ PATTERN ☐ INSTALL INSTRUCTIONS ☒ BOM